SAP as the heart of an intelligent enterprise

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Moris – Who we are ...



- We are a family-owned company founded in 1994
- Moris is located in Chorzów in the South of Poland
- Our main business divisions are:
 - Supply of rails
 - Innovative Rails Welding Plant Rails up to 360 m
 - Automatic Rails cutting and punching production lines
 - Transportation by own trucks and own trains
 - Distribution of steel products
 - Wide range of steel bars, sections and plates
 - Two warehouses
 - Standard regal warehouse
 - Fully automatic high rack warehouse
 - Company own transportation by trucks

2018 - Company analysis in the context of the steel business

- Change of the customer needs
 - Growing demand of steel in general
 - Growing number of orders but in smaller quantities
 - Request for Just in time deliveries availability
 - Demand for prefabricated material components
 - Access to new technologies, tools and applications
 - Request for electronic data interchange between companies
 - Reduction of repetitive activities automatization
- Our organisation has reached some limits
 - 2018 revenues ~ 220 Milion €.
 - ~ 110 Employees in sum
 - ~ 10 Employees in sales
 - 1 IT Employee ©



Transformation of Moris

- Improvement of availability of products, transport and warehouse performance
 - Fully automatic high rack warehouse for 6,5m products
 - 6000 cassettes
 - 5 ton per cassette
 - 30k tons capacity
 - Performance of 75 cassettes and 375 tons per hour
 - Deliveries on rails
 - Investment in new trucks, locomotives and railcars











Transformation of Moris

- Tailormade components with focus on end-users
 - An automated high-performing cutting service center connected to the automatic high rack warehouse
 - Integration of industrial robots into the process
- Reaching out to new customer segments
 - Change to a new modern image by the rebranding of the company
 - New channel of distribution First steel e-Commerce in Poland
 - Focus on SEO
- Digital transformation with focus on:
 - Full integration of all tools and processes in one autoamted system.
 - Intuitive, automatized and autonomous solutions
 - Reduction of repetitive activities by iRPA Bots
 - Friendly and ergonomic system environment supporting the users in everyday tasks
 - Business partners-oriented improvements and integration with customers and vendors systems

Why SAP S4HANA?

Building of an automatic cassette warehouse

Optimization of production planning processes and integration with transportation planning module

Planning the availability of railway resources



Extending the range of services

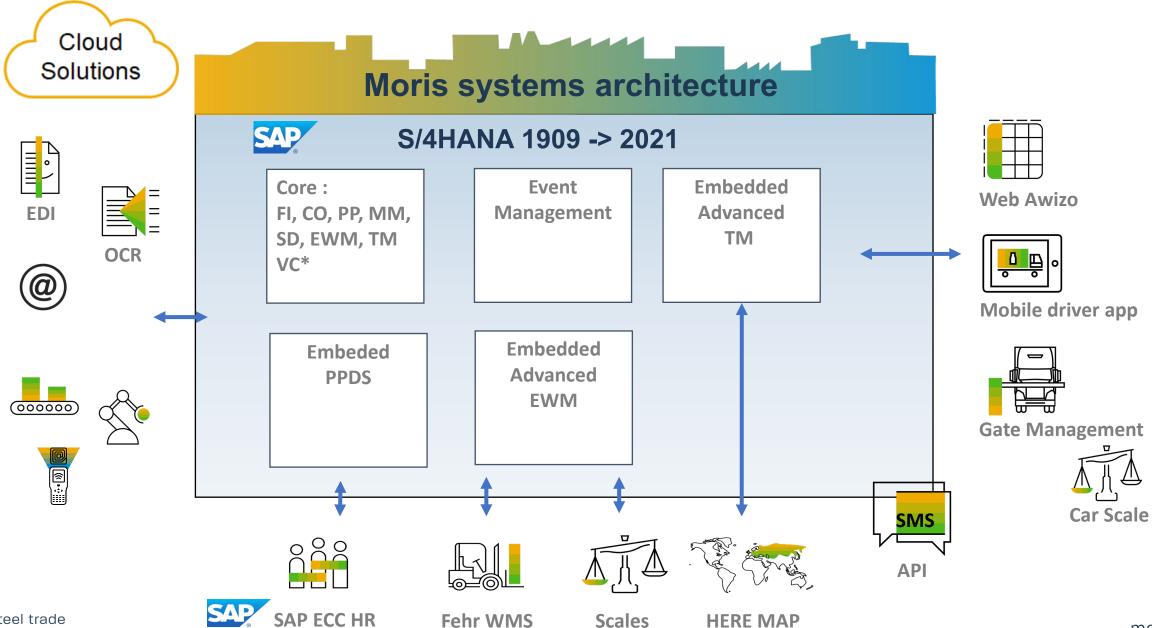
Improving sales service processes

Integration of warehouse service processes

and transportation planning

Core Solutions – internal processes integration

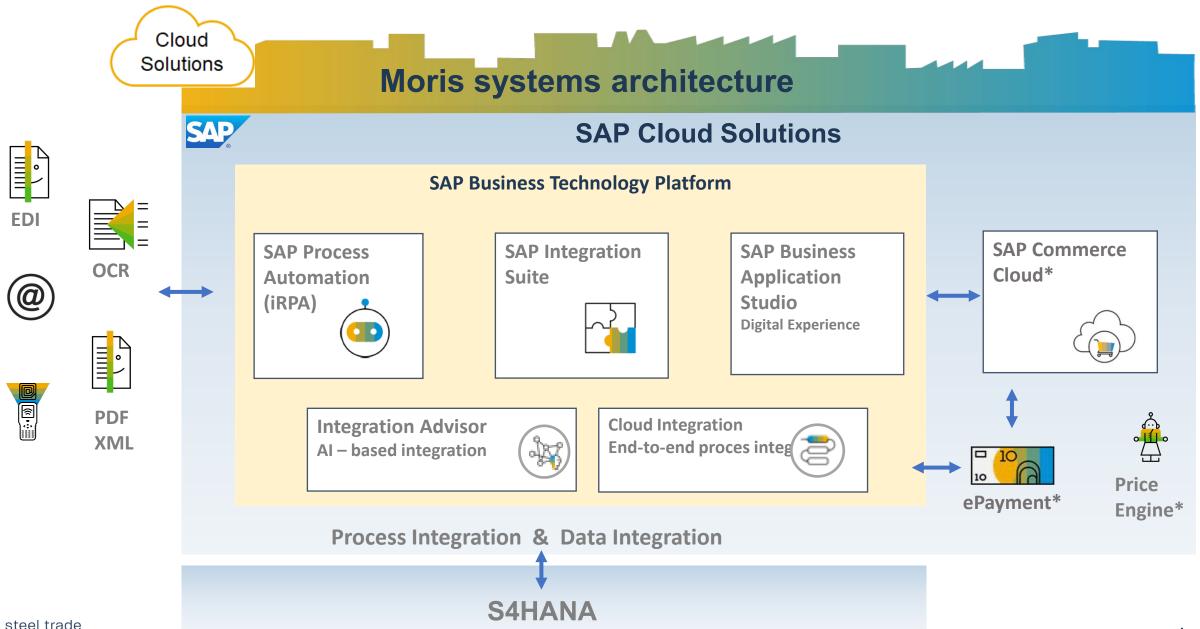




Core Solutions – external processes integration

and services





moris.eu

An example of process automation based on SAP Fiori landscape

the full process flows across a few logistics modules in one centralized system

Picking

Check-in

Loading

Check-out

S/4 TM

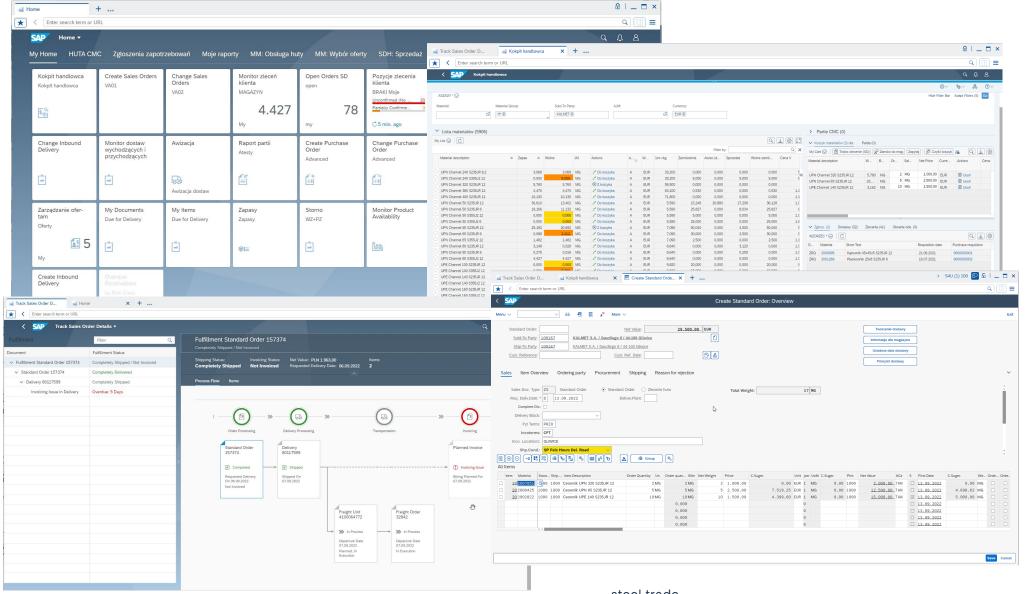
S/4 EWM

S/4 TM

S/4 EWM

S/4 TM

Centralization of all necessary information on one ergonomic sales cockpit based on Fiori Landscape

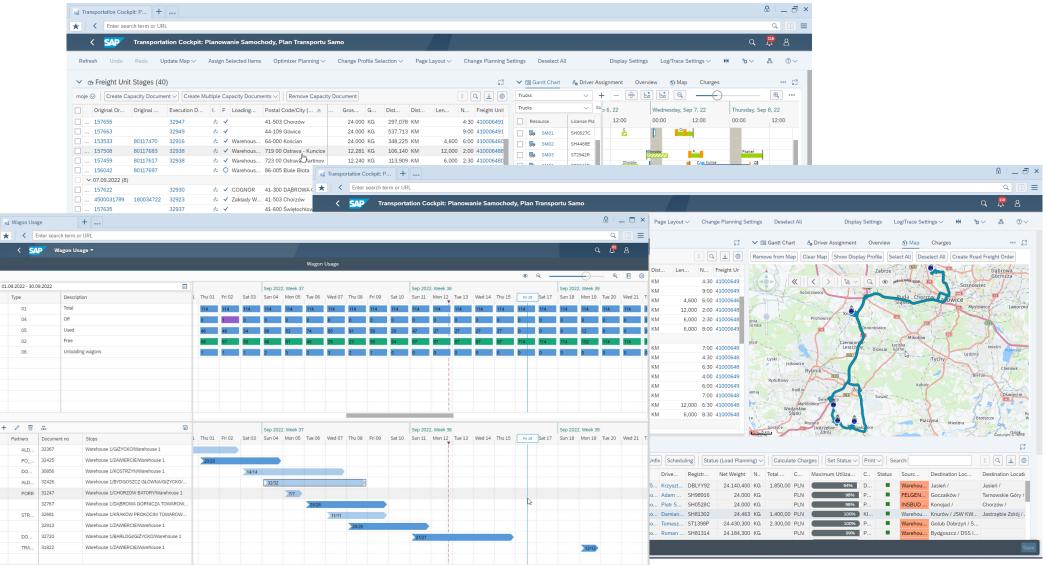




Transport planning via SAP TM cockpit

Planning of loading slots

railscars usage





Sales Transportation
S/4 S/4 TM

Picking
S/4 EWM

Check-in

S/4 TM

Loading
S/4 EWM

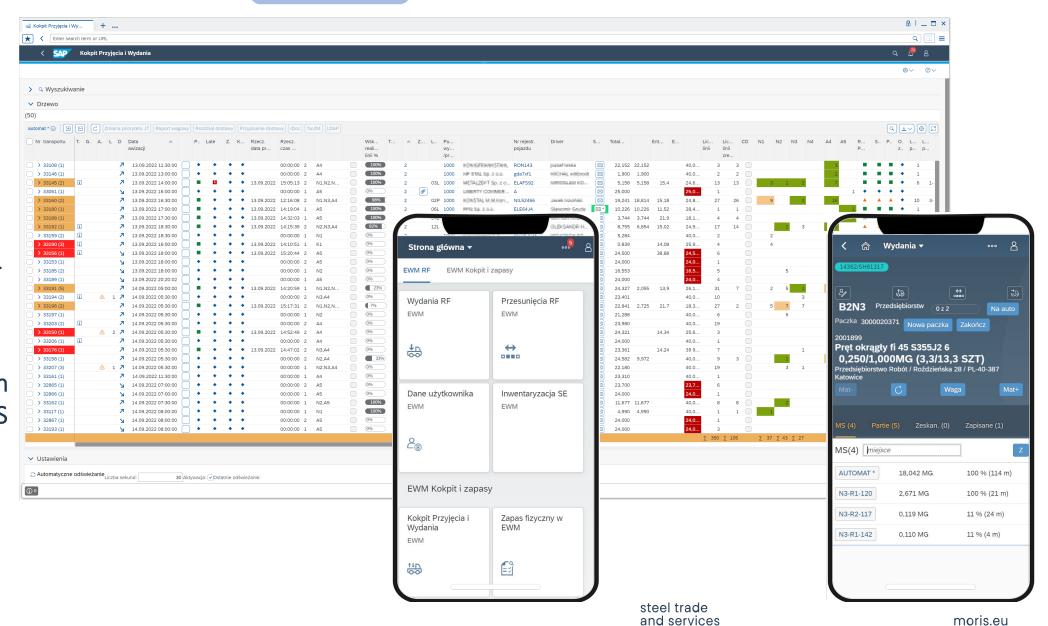
Check-out

S/4 TM

EWM ergonomic cockpit

to monitor and execute incoming and outgoing deliveries using bar code scanners

Full integration with an automated WMS warehouse.





Picking

Check-in

S/4 TM

Loading

S/4 EWM

Check-out

S/4 TM

S/4 TM S/4

S/4 EWM

പ്രruckFlow **Zaawizowane transporty** Nr transportu

car and driver data verification.

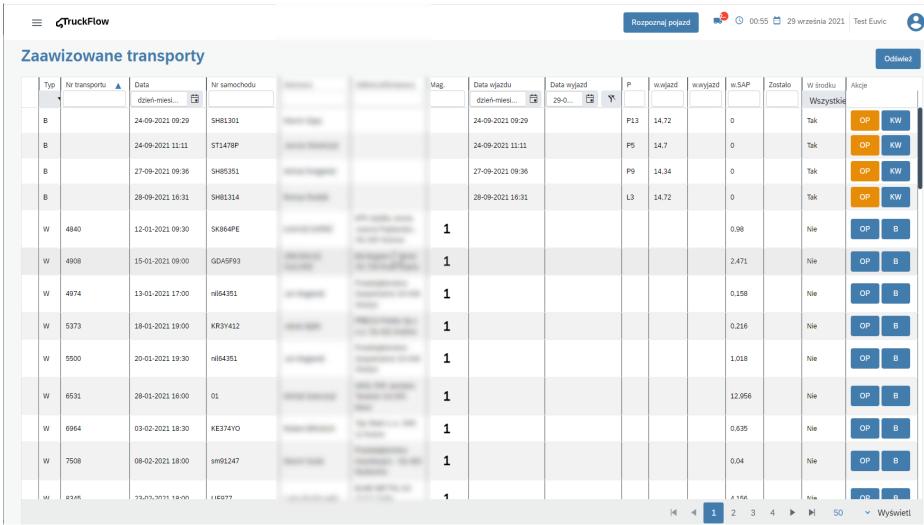
Car recognition, truck

position control on

the scale and weigh

checking,

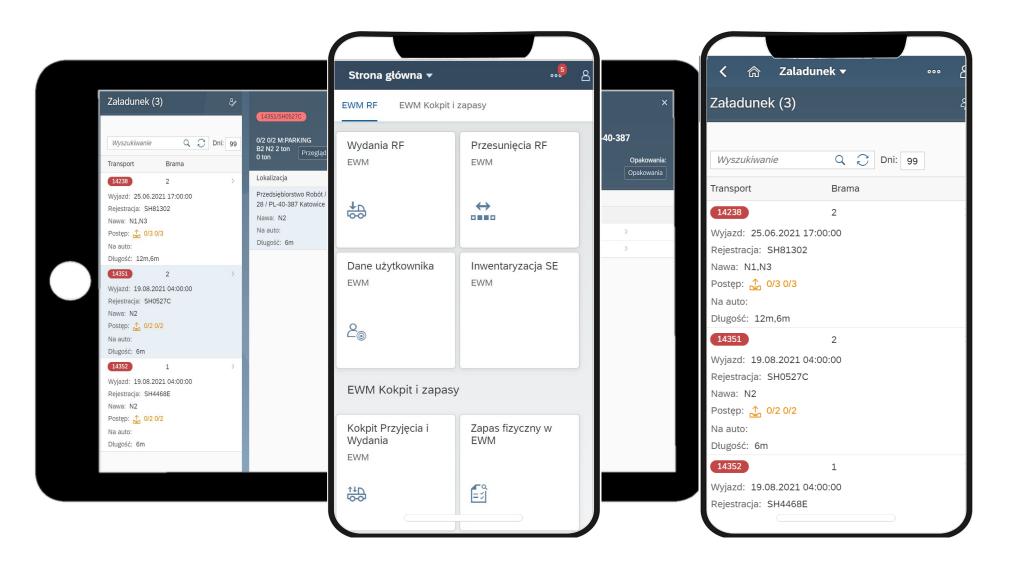
Online visualisation of car status on the shipping and receiving cockpit





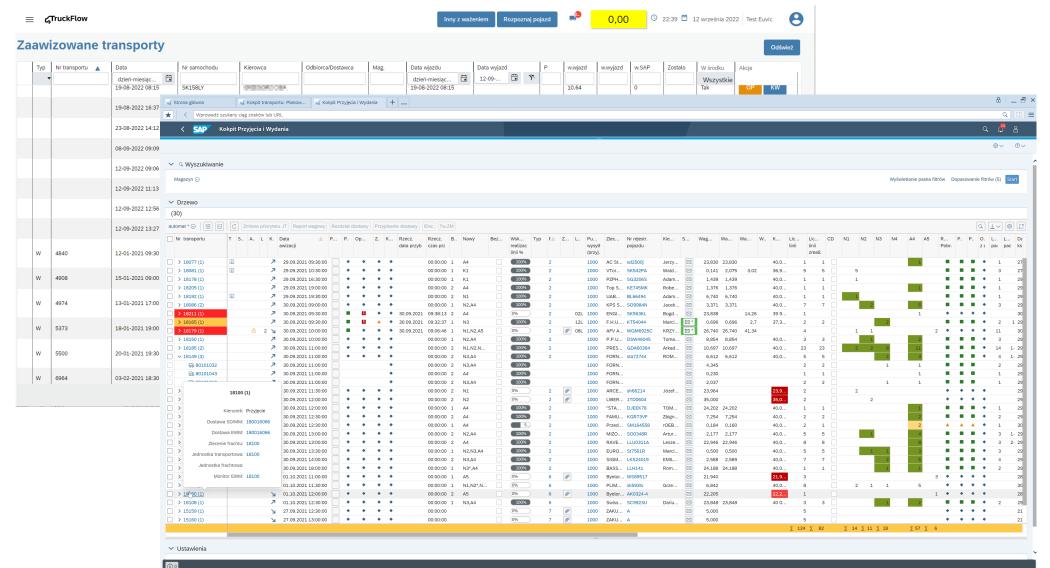
Communication with the driver via SMS, loading parcels with the use of bar code scanners and confirmation of goods release after loading

EWM -> MM / TM integration



Check-out on the main gate

Truck status
visualisation on the
warehouse cockpit





Measurable effects of automation

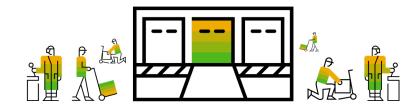


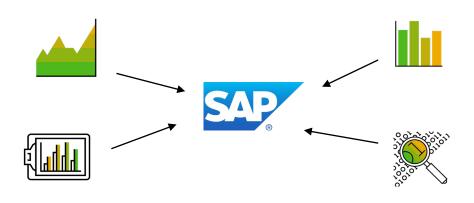
Unloading of 20 railway wagons – 1000 tons in 3 days

VS

Unloading of 30 railway wagons – 1.600 tons in 8 h

Keeping of the existing **human resources** in warehouse handling while **tripling the volume** and **efficiency of the warehouse**





Transfer of railway and production resource planning processes **from external sources to the SAP system**

Measurable effects of automation

Automatic transfer steel certificates into the system by iRPA / SAP Process Automation









EDI integration with vendors and customers **via BTP** (SAP Integration Suit)









Resignation from **paper printouts** in the warehouse during picking and loading of goods, all **process based on barcodes scanners**

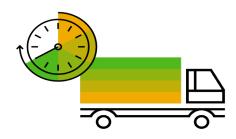








The launch of the loading/unloading reservation time slots windows allowed for the improvement of the check-in process and the shortening of the time spent by the car on the premises of the plant from a few hours to less than one





Thank you for your attention

